



BUN BREAD MIX

- Smooth fine crumb
- Convenient and easy to use
- Consistent product quality

INGREDIENTS

INGREDIENTS	WEIGHT (KG OR L)		%
Mauri Bun Bread Mix	5.000kg	12.500kg	100%
Mauri Instant Dried Yeast OR	0.075kg	0.187kg	1.5%
Mauri Compressed Yeast	0.225kg	0.563kg	4.5%
Water (variable)	2.500L	6.250L	50%
Total Dough Weight	7.800kg	19.500kg	
Yield	Variable	Variable	

METHOD

1. Mixing time (spiral mixer)

2 minutes 1st speed, 7-9 minutes 2nd speed or until optimum dough development to achieve a finished dough temperature of 26-28°C.

2. Scaling

The weight of each dough piece will vary according to the product variation.

3. Intermediate proof

10 minutes.



4. Moulding

By hand or as per manufacturers recommended settings through machine.

5. Final proof

40-60 minutes.

6. Proofer settings

85% relative humidity, 38°C.

7. Baking

Bake time will vary depending on the scale/product weight (approx. 15-25 minutes).

8. Oven settings

180-190°C

9. Steam

No.